



INNOVATIVE ELECTRONICS EMS INTEGRATION & TEST

Strength in Flexibility with High-Velocity Manufacturing



Manufacturing Test & Burn-in

- Design for Manufacturing (DFM)
- > Post Process reporting

High-Quality Solder Solutions

- Kester EP256HA: Our standard No-Clean Solder— ROLO paste delivers reliable solderability
- Sn63/Pb37 Alloy: Trusted solder alloy for our lead process
- In-House Ionic (ROSE) Testing: Ensuring PCBA cleanliness monitoring

SMT Line Equipment

- > Pick and Place: Hanwa/Fuji/Mycronic
- > Reflow Oven: BTU/Samsung/Vitronics
- ➤ 10 & 8 Zone reflow ovens with Nitrogen (N2) capabilities

AOI (Automated Optical Inspection)

3D inspection capabilities utilizing Mirtec advanced inspection algorithms

X-ray Inspection

- > Standard process for semi-automated inspection of hidden solder joints (I.e. BGA, QFN) utilizing 2.5D Nordson Dage
- ➤ AXI (Viscom Automated X-ray Inspection): As required—100% solder joint, radiation dosage by reference designator, 5µm plane scanning

SPI (Solder Paste Inspection)

- > SPI performed on all FAI and process monitoring
- Automated 3D SPI: 100% scanning available upon request

FPT (Functional Test)

Coverage depends on DFT, with a goal of 100% coverage, Viscom V8 NEXT

Functional Test

> Seasoned Test Engineers from RF & Aerospace industries to implement testing onsite, may require consignment of specialized equipment

Environmental Screening

Performed by accredited Outside Service Partner (OSP)

Quality Control

- ➤ 100% Final QC of all products. All Certified to IPC-610
- > Certified soldering and rework personnel to J-STD-001+Space Addendum

BOX BUILD Strength in Flexibility with High-Velocity Manufacturing





State-of-the-art Facilities

West Coast | San Jose, CA

55,000 Sq-Ft **SMT Lines** 7

Inspection AOI, FP, SPI, X-Ray, ICT

Clean Room Class 10k Box-Build Yes **QMS** Yes **ITAR** Yes

East Coast | Londonderry, NH

43,000 Sq-Ft: MicroE Cells

Inspection XRF, X-Ray

Class 10k (15k sq-ft) Clean Room

RF Products Yes Foundry Yes QMS Yes **ITAR** Yes

INDUSTRY STANDARDS

- » IPC-A-600
- » IPC-A-610
- » IPC-WHMA-A-620
- » J-STD-001 (Including Space Addendum)
- » ANSI/ESD S2020
- » MIL-STD-750, 883, 1686C
- » MIL-PRF-38534, 38535,19500











Certfications and Standards

CERTIFICATIONS

Aerospace

» AS9100:2016, Rev D

Defense

- » Cybersecurity: CMMC
- » NIST 800-171

International Standards

» ISO9001:2015

Medical Devices

» ISO 13485: 2016

MIL/ AERO REGISTRATIONS

ITAR

» International Traffic in Arms Regulations

» Systems for Award Management

» Online Aerospace Supplier Information System

GIDEP

» Government Industry Data Ex change Program



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